

WNS 20swg Pittsburgh Lock Rollformer (RF20-FA)

Manufactured by W. NEAL SERVICES LTD.

W. NEAL SERVICES LTD
 29 Purdeys Way
 Purdeys Industrial Estate
 Rochford
 Essex
 SS4 1ND
 ENGLAND



WNS 20swg Pittsburgh
 Lock Rollformer
 (RF20-FA)



WNS 20swg (1.0mm) PITTSBURGH LOCK ROLLFORMERS are 5 station machines. They are principally used in the HVAC industry for joining sheet metal at right angles on straight and curved duct sections. Pittsburgh Lock Rolls, auxiliary shafts and an autoguide flanging attachment are fitted as standard. The 'lock' is formed in one pass and a flange is inserted into the pocket. The edge is then hammered over either manually or with a **WNS PITTSBURGH LOCK SEAM CLOSER / LOCKER (SC10) & (SC12)** or with a **WNS 18swg (1.2mm) PITTSBURGH LOCK AIR CLOSING HAMMER (AH18)**. Additional forming rolls, such as double seam rolls, drive cleat rolls, etc. can be fitted onto the auxiliary shafts. The autoguide flanging attachment enables the forming of a right angle on curved, straight and irregular shapes.

WNS Rollformers are manufactured with all steel side plates. The shafts, forming rolls, gears and guide fences are all hardened, and needle bearings are fitted throughout.

CE

SPECIFICATIONS

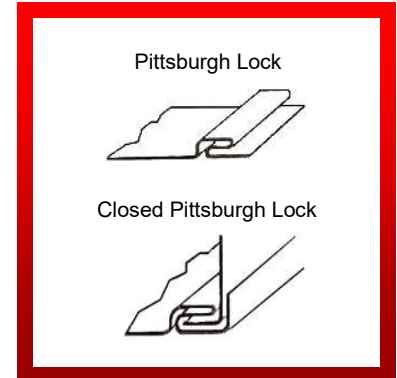
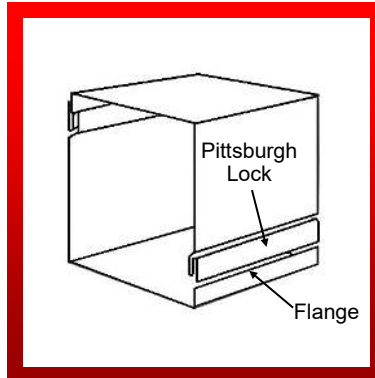
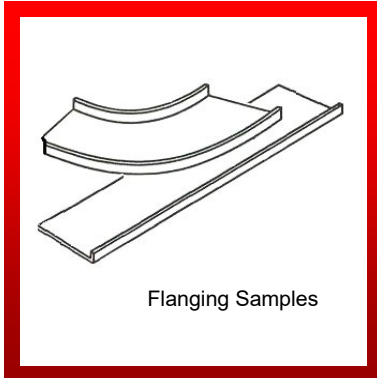
Model:	Speed:	Flanging Attachment Direction:	Motor Power:	Supply Voltage:	Length:	Width:	Height:	Weights - net/gross:
RF20-FA	7.0m/min	Left to Right	1HP, 0.75kW	415v, 3 Phase	1067mm	508mm	1067mm	125Kg/180Kg

Revised: March 2021

WNS 20swg Pittsburgh Lock Rollformer (RF20-FA)

Manufactured by W. NEAL SERVICES LTD.

W. NEAL SERVICES LTD
 29 Purdeys Way
 Purdeys Industrial Estate
 Rochford
 Essex
 SS4 1ND
 ENGLAND



SPECIFICATIONS

Auxiliary Rolls	Pittsburgh Lock Rolls Fitted Inboard	Right Angle Flange (Formed on the Flanging Attachment):	Drive Cleat*	Double Seam*	Right Angle Flange*
Sections					
Maximum Thickness:	1.0mm	1.0mm	1.0mm	0.8mm	1.0mm
Material Used (apx):	25mm <i>(Subject to knock over edge)</i>	6.0mm	54mm	20mm	6.0mm+
Seam Width:	10mm	-	29mm	10mm	-
Pocket Depth:	8.5mm	-	-	-	-
Flange Height:	-	6.0mm	-	-	6.0mm

*Optional Rolls which can be fitted to auxiliary shafts.

Other Products in our range....

